

BROCA CON PUNTA DE METAL DURO DIN 340 SERIE LARGA

Taladrados profundos 7xd

Aceros muy duros hasta 1200 N/mm²

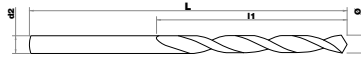
Deep drilling 7xd | Very hard steels up to 1200 N/mm²

Aceros no aleados
y para decoletaje
< 700 N/mm²
Unalloyed and free
cutting steels
<700 N / mm²

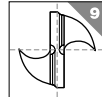
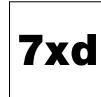
P
1-2

Aceros fuertemente
aleados 900-1200 N/mm²
(32-38 HRC)
Alloyed steel
800-1000 N/mm²
(23-32 HRC)

P
3-4



	Vc
	M/min
P1	60-75
P2	55-65
P3	40-80
P4	20-60



$$r.p.m = \frac{Vc \times 1000}{\pi \times \varnothing}$$

8240501	Ø	d2	L	I1	
82405010200	2,00	2,00	85	56	1
82405010250	2,50	2,50	95	62	1
82405010300	3,00	3,00	100	66	1
82405010320	3,20	3,20	106	69	1
82405010330	3,30	3,30	106	69	1
82405010350	3,50	3,50	112	73	1
82405010400	4,00	4,00	119	78	1
82405010420	4,20	4,20	119	78	1
82405010450	4,50	4,50	126	82	1
82405010480	4,80	4,80	132	87	1
82405010490	4,90	4,90	132	87	1
82405010500	5,00	5,00	132	87	1
82405010520	5,20	5,20	132	87	1
82405010550	5,50	5,50	139	91	1
82405010600	6,00	6,00	139	91	1

8240501	Ø	d2	L	I1	
82405010650	6,50	6,50	148	97	1
82405010700	7,00	7,00	156	102	1
82405010750	7,50	7,50	156	102	1
82405010780	7,80	7,80	165	106	1
82405010800	8,00	8,00	165	106	1
82405010850	8,50	8,50	165	106	1
82405010900	9,00	9,00	175	115	1
82405011000	10,00	10,00	184	121	1
82405011100	11,00	11,00	195	128	1
82405011200	12,00	12,00	205	134	1
82405011300	13,00	13,00	205	134	1
82405011450	14,50	14,50	220	144	1
82405011600	16,00	16,00	227	149	1
82405011700	17,00	17,00	235	154	1