

## BROCA HSS DIN 338 MANGO REDUCIDO

Taladros de profundidad media <3xd

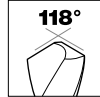
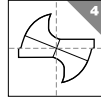
Aceros blandos hasta 400 N/mm<sup>2</sup>

Reduced shank | Medium deep drilling <3xd | Soft steels up to 400 N/mm<sup>2</sup>

Aceros no aleados  
y para decoletaje  
< 500 N/mm<sup>2</sup>  
Unalloyed and free  
cutting steels  
<500 N / mm<sup>2</sup>



<b>Vc</b>
<b>M/min</b>
<b>P1</b> 26-32



$$r.p.m = \frac{Vc \times 1000}{\pi \times \varnothing}$$

SPLIT POINT

1143784	Ø	d2	L	l1	
11437841000	10,00	10,00	133	87	1
11437841050	10,50	10,00	133	87	1
11437841100	11,00	10,00	142	94	1
11437841150	11,50	10,00	142	94	1
11437841200	12,00	10,00	151	101	1
11437841250	12,50	10,00	151	101	1
11437841300	13,00	12,70	151	101	1
11437841350	13,50	12,70	160	108	1
11437841400	14,00	12,70	160	108	1
11437841450	14,50	12,70	169	114	1
11437841500	15,00	12,70	169	114	1
11437841550	15,50	12,70	178	120	1
11437841600	16,00	12,70	178	120	1

1143784	Ø	d2	L	l1	
11437841650	16,50	12,70	184	125	1
11437841700	17,00	12,70	184	125	1
11437841750	17,50	12,70	191	130	1
11437841800	18,00	12,70	191	130	1
11437841850	18,50	12,70	198	135	1
11437841900	19,00	12,70	198	135	1
11437841950	19,50	12,70	205	140	1
11437842000	20,00	12,70	205	140	1
11437842100	21,00	12,70	205	140	1
11437842200	22,00	12,70	210	150	1
11437842300	23,00	12,70	210	150	1
11437842400	24,00	12,70	220	160	1
11437842500	25,00	12,70	220	160	1